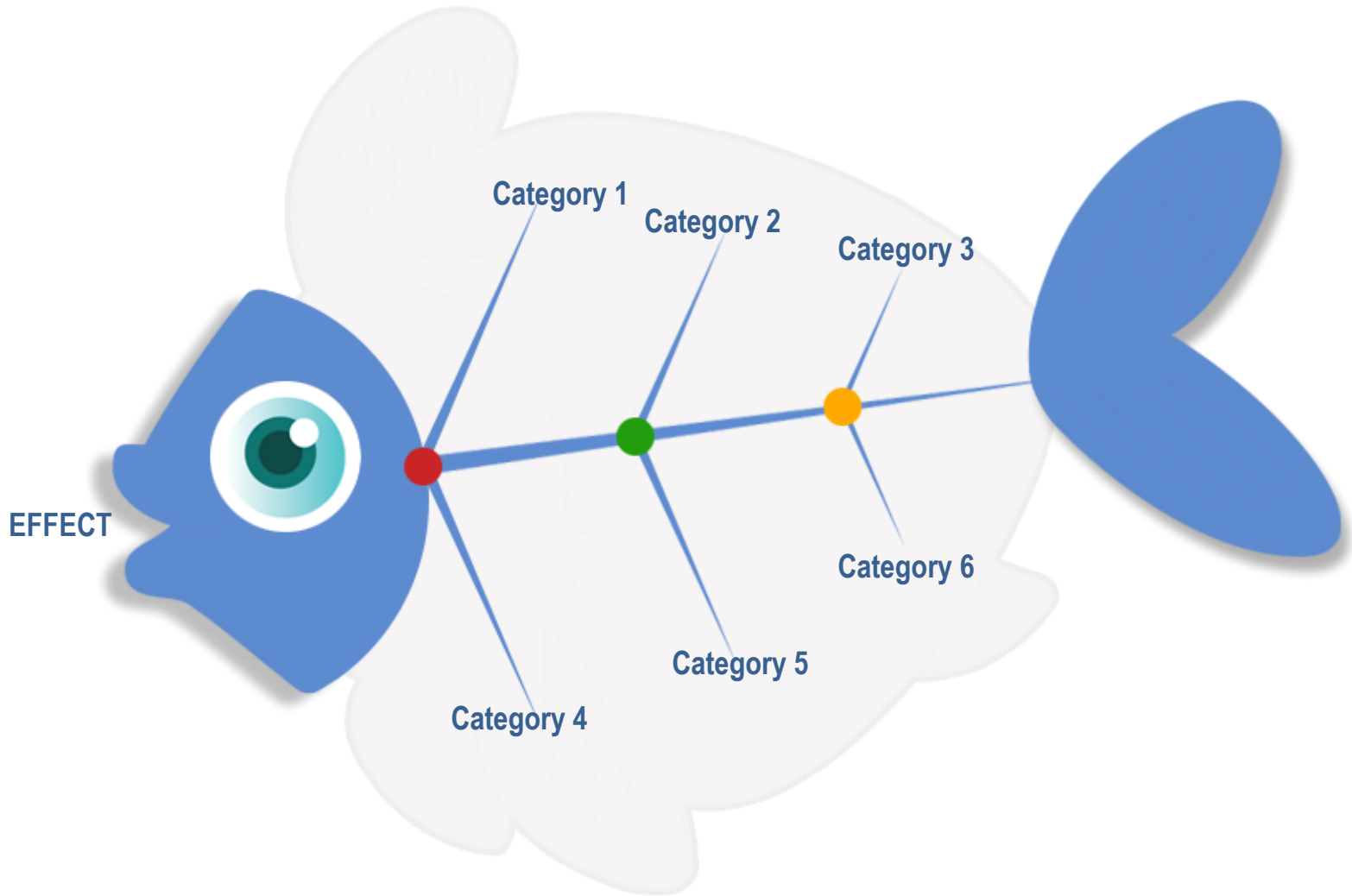


Fishbone / Ishikawa Diagram

By

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EFFECT

Category 1

Category 2

Category 3

Category 4

Category 5

Category 6